

SECTION 081416 - FLUSH WOOD DOORS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Flush wood veneer-faced doors for transparent finish.
 - 2. Factory finishing flush wood doors.
 - 3. Factory fitting flush wood doors to frames and factory machining for hardware.
- B. Related Requirements:
 - 1. Section 088000 "Glazing" for glass view panels in flush wood doors.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of door. Include details of core and edge construction, louvers, and trim for openings. Include factory-finishing specifications.
- B. Shop Drawings: Indicate location, size, and hand of each door; elevation of each kind of door; construction details not covered in Product Data; and the following:
 - 1. Door schedule indicating door and frame location, type, size, fire protection rating, and swing.
 - 2. Door elevations, dimension and locations of hardware, lite and louver cutouts, and glazing thicknesses.
 - 3. Dimensions and locations of blocking for hardware attachment.
 - 4. Dimensions and locations of mortises and holes for hardware.
 - 5. Clearances and undercuts.
 - 6. Doors to be factory finished and application requirements.
 - 7. Apply AWI Quality Certification Program label to Shop Drawings.
- C. Samples for Initial Selection: For factory-finished doors.
- D. Samples for Verification:

1. Factory finishes applied to actual door face materials, approximately 8 by 10 inches, for each material and finish. For each wood species and transparent finish, provide set of three Samples showing typical range of color and grain to be expected in finished Work.
2. Louver blade and frame sections, 6 inches (150 mm) long, for each material and finish specified.
3. Frames for light openings, 6 inches long, for each material, type, and finish required.

1.4 INFORMATIONAL SUBMITTALS

- A. Sample Warranty: For special warranty.

1.5 CLOSEOUT SUBMITTALS

- A. Special warranties.
- B. Quality Standard Compliance Certificates: AWI Quality Certification Program certificates.
- C. Record Documents: For fire-rated doors, list of door numbers and applicable room name and number to which door accesses.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Comply with requirements of referenced standard and manufacturer's written instructions.
- B. Package doors individually in plastic bags or cardboard cartons.
- C. Mark each door on top and bottom rail with opening number used on Shop Drawings.

1.7 FIELD CONDITIONS

- A. Environmental Limitations: Do not deliver or install doors until spaces are enclosed and weathertight, wet work in spaces is complete and dry, and HVAC system is operating and maintaining temperature between 60 and 90 deg F and relative humidity between 25 and 55 percent during remainder of construction period.

1.8 WARRANTY

- A. Special Warranty: Manufacturer agrees to repair or replace doors that fail in materials or workmanship within specified warranty period.

1. Failures include, but are not limited to, the following:
 - a. Delamination of veneer.
 - b. Warping (bow, cup, or twist) more than 1/4 inch in a 42-by-84-inch section.
 - c. Telegraphing of core construction in face veneers exceeding 0.01 inch in a 3-inch span.
2. Warranty shall also include installation and finishing that may be required due to repair or replacement of defective doors.
3. Warranty Period for Solid-Core Interior Doors: Life of installation.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Fire-Rated Wood Door Assemblies: Assemblies complying with NFPA 80 that are listed and labeled by a qualified testing agency acceptable to authorities having jurisdiction, for fire-protection ratings and temperature-rise limits indicated on Drawings, based on testing at positive pressure in accordance with UL 10C.
 1. Temperature-Rise Limit: At vertical exit enclosures and exit passageways, provide doors that have a maximum transmitted temperature end point of not more than 450 deg F (250 deg C) above ambient after 30 minutes of standard fire-test exposure.
- B. Smoke- and Draft-Control Door Assemblies: Listed and labeled for smoke and draft control by a qualified testing agency acceptable to authorities having jurisdiction, based on testing in accordance with UL 1784 and installed in compliance with NFPA 105.

2.2 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 1. Algoma Hardwoods, Inc.
 2. Chappell Door Co.
 3. Graham Wood Doors; ASSA ABLOY Group company.
 4. Marshfield DoorSystems, Inc.
 5. Mohawk Flush Doors, Inc.
 6. Oshkosh Door Company.
 7. VT Industries Inc.
- B. Source Limitations: Obtain flush wood doors from single manufacturer.

2.3 FLUSH WOOD DOORS, GENERAL

- A. Quality Standard: In addition to requirements specified, comply with AWI's "Architectural Woodwork Standards."
 - 1. Provide AWI Quality Certification Labels indicating that doors comply with requirements of grades specified.
- B. Particleboard-Core Doors:
 - 1. Particleboard: ANSI A208.1, Grade LD-2.
 - 2. Blocking: Provide wood blocking in particleboard-core doors as needed to eliminate through-bolting hardware.
 - 3. Provide doors with glued-wood-stave or structural-composite-lumber cores instead of particleboard cores for doors indicated to receive exit devices.

2.4 VENEER-FACED DOORS FOR TRANSPARENT FINISH

- A. Performance Grade: WDMA I.S. 1A Heavy Duty.
- B. Interior Solid-Core Doors:
 - 1. Faces: Single-ply wood veneer not less than 1/50 inch (0.508 mm) thick.
 - 2. Grade: Custom (Grade A faces).
 - 3. Species: Select white maple.
 - 4. Cut: Plain sliced (flat sliced).
 - 5. Match between Veneer Leaves: Book match.
 - 6. Assembly of Veneer Leaves on Door Faces: Running match.
 - 7. Pair and Set Match: Provide for doors hung in same opening.
 - 8. Exposed Vertical and Top Edges: Same species as faces - edge Type A.
 - 9. Core: Particleboard.
 - 10. Construction: Five or seven plies. Stiles and rails are bonded to core, then entire unit is abrasive planed before veneering. Faces are bonded to core using a hot press.
- C. Fire-Rated Single Doors: Provide edge construction with intumescent seals concealed by outer stile. Comply with specified requirements for exposed vertical edges.

2.5 LIGHT FRAMES AND LOUVERS

- A. Wood Beads for Light Openings in Wood Doors: Provide manufacturer's standard wood beads unless otherwise indicated.
 - 1. Wood Species: Same species as door faces.
 - 2. Profile: Manufacturer's standard shape.

B. Metal Louvers:

1. Blade Type: Vision-proof, inverted V or Y.
2. Metal and Finish: Extruded aluminum with Class II, clear anodic finish, AA-M12C22A31.

2.6 FABRICATION

- A. Factory fit doors to suit frame-opening sizes indicated. Comply with clearance requirements of referenced quality standard for fitting unless otherwise indicated.
- B. Comply with NFPA 80 requirements for fire-rated doors.
- C. Factory machine doors for hardware that is not surface applied. Locate hardware to comply with DHI-WDHS-3. Comply with final hardware schedules, door frame Shop Drawings, BHMA-156.115-W, and hardware templates.
 1. Coordinate with hardware mortises in metal frames to verify dimensions and alignment before factory machining.
- D. Openings: Factory cut and trim openings through doors.
 1. Light Openings: Trim openings with moldings of material and profile indicated.
 2. Glazing: Factory install glazing in doors indicated to be factory finished. Comply with applicable requirements in Section 088000 "Glazing."
 3. Factory install louvers in prepared openings.

2.7 FACTORY FINISHING

- A. General: Comply with referenced quality standard for factory finishing. Complete fabrication, including fitting doors for openings and machining for hardware that is not surface applied, before finishing.
 1. Finish faces, all four edges, edges of cutouts, and mortises. Stains and fillers may be omitted on top and bottom edges, edges of cutouts, and mortises.
- B. Factory finish doors.
- C. Transparent Finish:
 1. Grade: Custom.
 2. Finish: AWI's "Architectural Woodwork Standards" System 11, catalyzed polyurethane.
 3. Staining: As selected by Architect from manufacturer's full range.
 4. Effect: Semifilled finish, produced by applying an additional finish coat to partially fill the wood pores.
 5. Sheen: Satin.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine doors and installed door frames, with Installer present, before hanging doors.
 - 1. Verify that installed frames comply with indicated requirements for type, size, location, and swing characteristics and have been installed with level heads and plumb jambs.
 - 2. Reject doors with defects.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Hardware: For installation, see Section 087111 "Door Hardware (Descriptive Specification)."
- B. Installation Instructions: Install doors to comply with manufacturer's written instructions and referenced quality standard, and as indicated.
- C. Install frames level, plumb, true, and straight.
 - 1. Shim as required with concealed shims. Install level and plumb to a tolerance of 1/8 inch in 96 inches (3.2 mm in 2400 mm).
 - 2. Anchor frames to anchors or blocking built in or directly attached to substrates.
 - a. Secure with countersunk, concealed fasteners and blind nailing.
 - b. Use fine finishing nails or finishing screws for exposed fastening, countersunk and filled flush with woodwork.
 - 1) For factory-finished items, use filler matching finish of items being installed.
 - 3. Install fire-rated doors and frames in accordance with NFPA 80.
 - 4. Install smoke- and draft-control doors in accordance with NFPA 105.
- D. Factory-Fitted Doors: Align in frames for uniform clearance at each edge.
- E. Factory-Finished Doors: Restore finish before installation if fitting or machining is required at Project site.

3.3 ADJUSTING

- A. Operation: Rehang or replace doors that do not swing or operate freely.

- B. Finished Doors: Replace doors that are damaged or that do not comply with requirements. Doors may be repaired or refinished if Work complies with requirements and shows no evidence of repair or refinishing.

END OF SECTION 081416